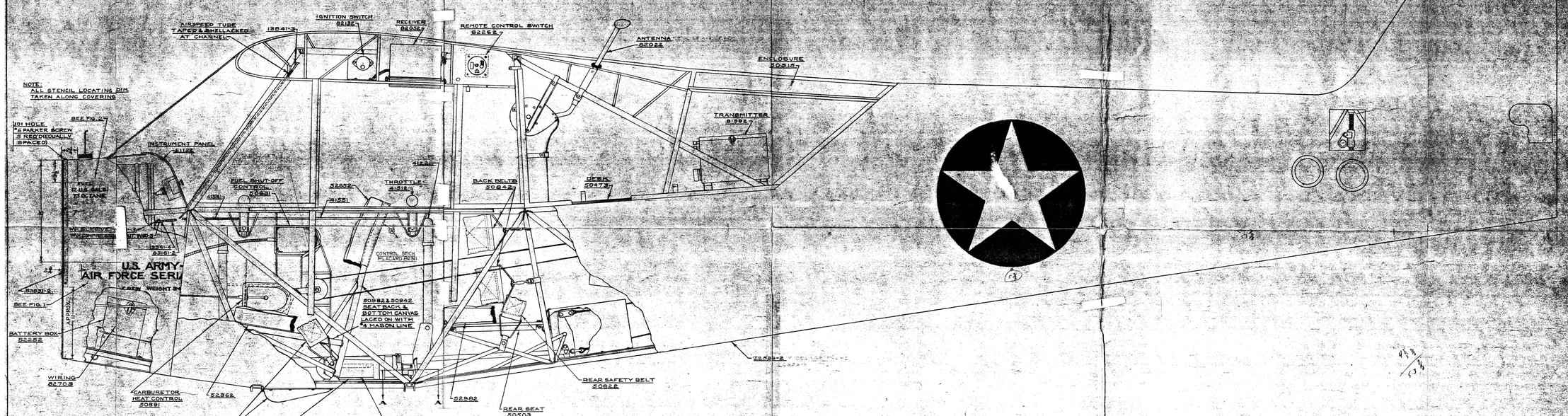
U.S. ARMY-L-4A 23-22-9172
AIR FORCE SERIAL NO.00-000
CREW WEIGHT 350 LBS.

APPROPRIATE NUMBER USED HERE

STENCIL DETAIL FIG. 1

FUEL
12 U.S. GALS.
73 OCTANE

STENCIL DETAIL FIG. 2 FULL SIZE



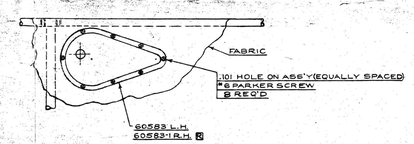
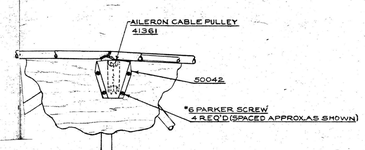


FIG. 3



VIEW A-A
TOP VIEW OF AILERON CABLE PULLEY HOUSING: RIGHT SHOWN, LEFT IDENTICAL

NOTE:
1. SAFETY BELTS PURCHASED FROM RUSSELL MFG. CO. MIDDLETOWN CONN.
2. PARTS MARKED (R) USED ON RIGHT SIDE ONLY
3. ALL DWG. REF. WITH TITLES ARE INST.

MAR 24 1972

30" MAX BAGGAGE
→ NO STEP
→ NO LIFT
→ LIFT HERE

REF DES	QTY	CONTROL STICK ASSEMBLY INSTRUCTIONS
		REFER TO SPEC. MS 33586 FOR SELECTION OF ALTERNATE MATERIALS
		REMOVE BURRS AND SHARP EDGES
		5/16 LINE FRICTION TAPE
		WIRING INSTALLATION
		15 INCH TORQUE STRIPE
		WASHER (WEIK)
		COMPRESSION BUSHING
		CARBURETOR CONTROL INST
		COVERED PLACARD ASSY
		CONNECTOR HOSE
		WIRING INSTALLATION
		FIRE EXTINGUISHER INST
		REMOTE CONTROL SWITCH INST
		BATTERY BOX INST
		IGNITION SWITCH INST
		MASTER SWITCH INST
		RECEIVER INST
		ANTENNA INST
		TRANSMITTER INST
		BRAKE COVER
		REAR SEAT BOTTOM CUSH
		FRONT SEAT BACK CUSH
		FRONT SEAT BOTTOM CUSH
		INSTRUMENT PANEL INST
		FRONT SEAT BACK
		FRONT SEAT BOTTOM
		BACK BELTS INST
		REAR SAFETY BELT INST
		FUEL SHUT-OFF INST
		ENCLOSURE INST
		REAR SEAT INST
		DESK INST
		PULLEY HOUSING COVER
		THROTTLE LINK
		THROTTLE CONTROL
		THROTTLE INST
		AILERON CABLE PULLEY
		CONTROL STICK GRIP
		AIRSPEED TUBE
		STENCILING

PART NO.	REV.	SUB.	PIECE PART OR MATERIAL
82616	A		STENCILING

REV. LTR.	REVISION	DATE	BY

				U.S.A.	82623
MATL. (TO SPEC. AND/OR SKETCH)		APPROVED	PLANNED BY	SHEET 2 OF 3 SHTS.	

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

FUSELAGE ASSY (COMPLETE)

SIZE	CODE IDENT. NO.	DRAWING NO.
E	81635	82623

SCALE: 1/2 | WEIGHT: | SHEET 1 OF 3

2380

Limits and close practices, unless otherwise noted, to be in accordance with Piper Specification No.